mixing pellets of the wasted tires with natural rubber to be a mixture and pressing said mixture repeatedly Sending the heated mixture to a stirring machine for stirring it to be well mixed Sending the well mixed mixture to a roll former to make it into piece-like element adding sulfur into said mixture and foaming said mixture to a foamed pad, whereby said pellets of the wasted tires will be forced to fixedly fasten to said natural rubber in the forming process cooling said foamed pad

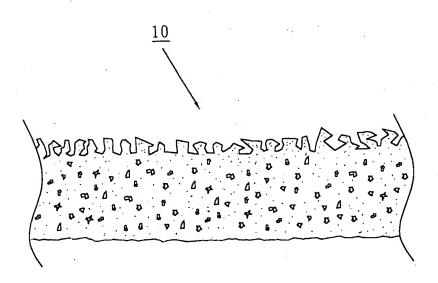


FIG.2

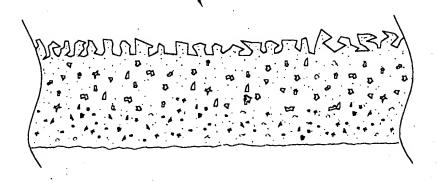


FIG.3

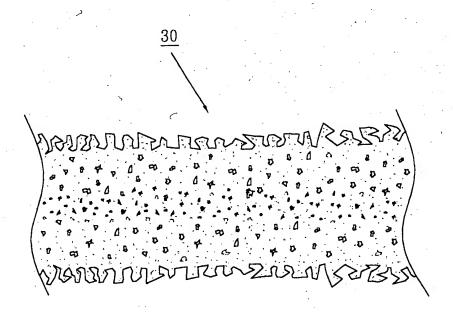


FIG.4